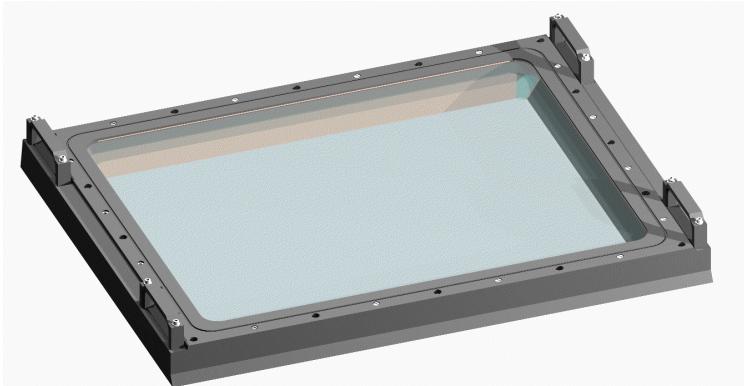


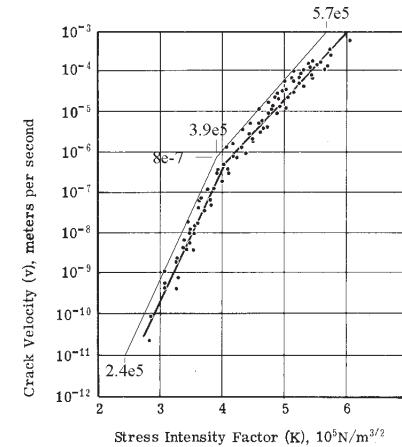
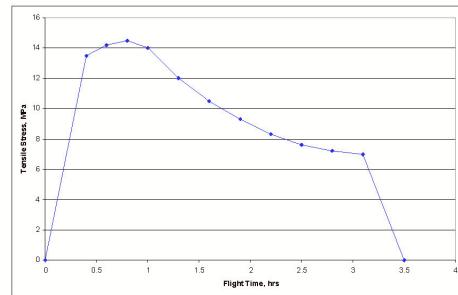
Jade for a Meter-class



High Altitude Window

$$T = \frac{K_{Ic}}{(2/\pi) \int_{K_{Ii}}^{K_{Ic}} (K_I/v\sigma^2) dK_I}$$

Convolve the pressure and temperature stress transient into the crack propagation curve (ie., move the stress into the integral) and integrate to determine the time, T , to fracture for the assumed initial crack size. Adjust the initial crack size until the desired time to fracture is achieved.



Calculate the proof test stress level for the initial crack size.

Multiply the proof test stress by the safety factor (1.5 in this case) to determine the proof pressure necessary to demonstrate the desire factor of safety (see next page).

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Jade Input for a Meter-class

High Altitude Window

WINDOW.FRA

.000070

8.5E5

2.4E5,1E-11

3.9E5,8E-7

5.7E5,1E-3

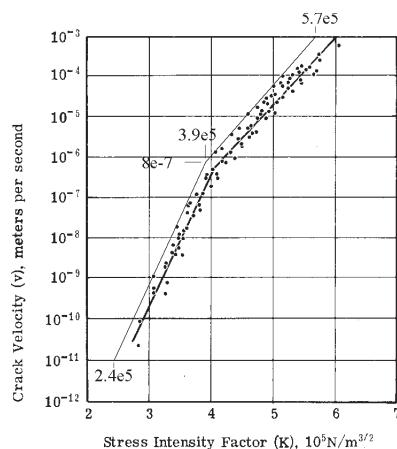
Material file name

Initial crack size (meters)

K_{lc}

Crack velocity data

(K_I vs v)



WINDOW.MIS

40000,1200

0,0

1440,13.5E6

2160,14.2E6

2880,14.5E6

3600,14.0E6

4680,12.0E6

5760,10.5E6

6840,9.3E6

7920,8.3E6

9000,7.6E6

10080,7.2E6

11160,7.0E6

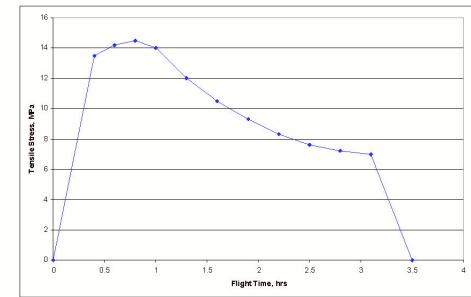
12600,0

Stress transient file name

Transients limit, Time increments/transient

Stress transient data

(seconds vs. Pascals)



Jade Output for a Meter-class High Altitude Window

Output from -

```
JADE - Brittle Fracture Analysis Tool  
Version 2a  
Copyright 2017 Alson E. Hatheway Inc.
```

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PROJECT NAME: 'WINDOW' TIME AND DATE: 13:54:30 01-16-2017

```
INITIAL CRACK SIZE = .000068  
FULL STRESS CYCLES AT FRACTURE= 4180  
TIME TO FRACTURE= 52670677.5 SECONDS= 14630.74375 HOURS  
MINIMUM PROOF TEST STRESS= 58155331.146016  
RERUN? Y OR N; Y
```

Output from -

```
JADE - Brittle Fracture Analysis Tool  
Version 2a  
Copyright 2017 Alson E. Hatheway Inc.
```

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PROJECT NAME: 'WINDOW' TIME AND DATE: 13:55:20 01-16-2017

```
INITIAL CRACK SIZE = .000069  
FULL STRESS CYCLES AT FRACTURE= 3759  
TIME TO FRACTURE= 47365972.5 SECONDS= 13157.2145833333 HOURS  
MINIMUM PROOF TEST STRESS= 57732377.6698763  
RERUN? Y OR N; Y
```

Output from -

```
JADE - Brittle Fracture Analysis Tool  
Version 2a  
Copyright 2017 Alson E. Hatheway Inc.
```

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PROJECT NAME: 'WINDOW' TIME AND DATE: 13:55:59 01-16-2017

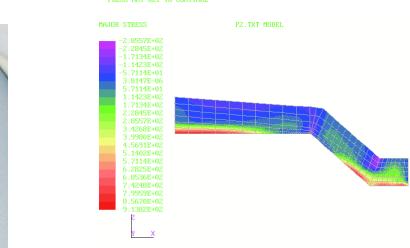
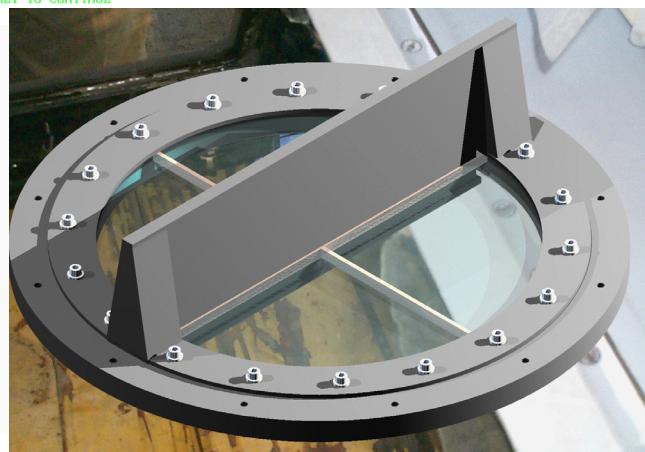
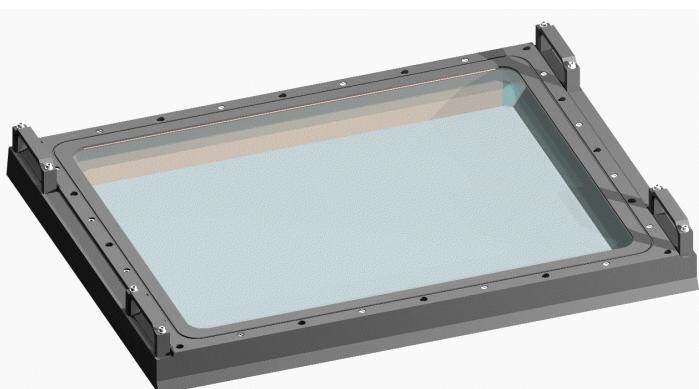
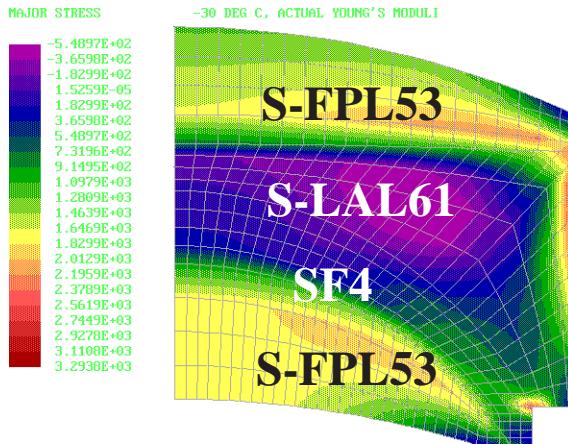
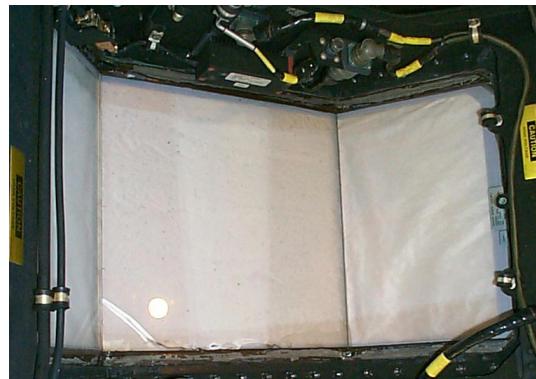
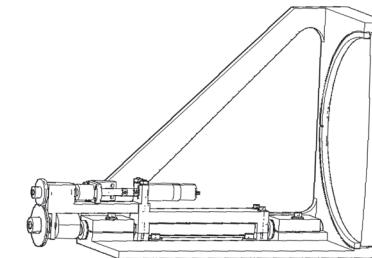
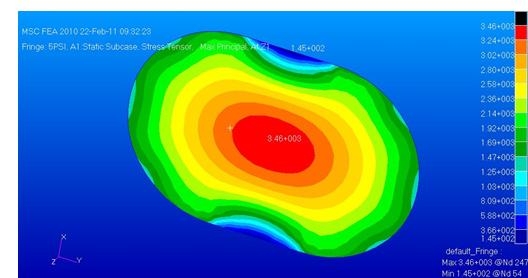
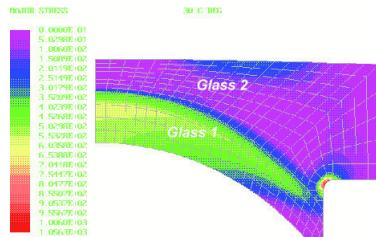
```
INITIAL CRACK SIZE = .000070  
FULL STRESS CYCLES AT FRACTURE= 3383  
TIME TO FRACTURE= 42627637.5 SECONDS= 11841.0104166667 HOURS  
MINIMUM PROOF TEST STRESS= 57318520.1643025  
RERUN? Y OR N; N
```

Product Proof Test:
57.7 MPa x 1.5 = 86.6 MPa (12,600 psi)

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Optomechanical Engineering

Analyzing the Fracture of Glass



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Optomechanical Engineering